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Report

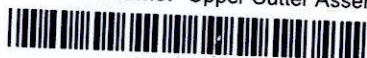
647.7401
Job Sheet 204192



Part No: 647.7401

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Job Created: 12/4/19

Due Date: 12/16/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS

41

8-89

DEC 06 2019

Plex 12/6/19 11:57 AM dart.lacelle.linda



Container No: S238020



Part: 647.7401

Job No: 204192

Serial No/Batch: S238020

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/06/19

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120	Small Fab - 2 - B4B	1 pcs	12/16/19	0.00 1.09	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
130	QC 5	1 pcs	12/16/19	0.00 0.00	Small Fab - 6 - B4B	DAS 41 DEC 06 2019 3-89
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
140	Packaging 3-1 - Stock - B4B	1 pcs	12/16/19	0.00 0.00	QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS 40 DEC 11 2019 8-89
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	Pc LC 5 022
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

150 QC 21 - SA

1 pcs

12/16/19

0.00 0.00

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS

21

DEC 13 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
 598: 5211075 exp. date: 1/21
 130 - QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P#
 AND REV***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5223707
647.7610	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5129080
647.7810	Bracket A	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115101
647.7811	Bracket B	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114688
647.7812	Center Plate, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156755
MS21042-3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5218152
MS21042L08	Nut	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5218607
MS27039-08-19	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204996
MS27039-08-23	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5155680
MS27039-1-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5123443
NAS1149F0332P	Washer (AN960-10L)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149FN832P	Washer (AN960-8)	68 Ea (68 ea)	110-Packaging 1 - Pick Kit	5207676

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	2	31	0
	647.7610	1	6	0
	647.7810	1	23	0
	647.7811	1	25	0
	647.7812	1	20	0
	MS21042-3	3	417	0
	MS21042L08	13	1,098	0
	MS27039-08-19	6	1,047	0
	MS27039-08-23	7	37	0
	MS27039-1-19	3	369	0
	NAS1149F0332P	6	5,671	0
	NAS1149FN832P	68	2,216	0

Part Specifications

Specifications could not be found.